

Work Order ID 52310

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Tuesday, September 22, 2009 2:51:09 PM

Item ID: D2743

Accept



Setup Start



Revision ID: B

Stop



Item Name: Crossbolt Spacer

Start Date: 9/23/2009 Start Qty: 180.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 180.00



Customer:

Reference:

Approvals:

Process Plan: *BL MP*

Date: 09/09/23

Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100



Hardinge

Hardinge CNC LATHE SMALL

Hardinge CNC Lathe Small

Memo

0.00

*09/09/23**185 ♂*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

*09/09/23**185 ♂*

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

*G.A 09/09/23**185 ♂*

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Tuesday, September 22, 2009 2:51:09 PM

Item ID:	D2743	Accept		Setup	Start		
Revision ID:	B				Stop		
Item Name:	Crossbolt Spacer						
Start Date:	9/23/2009	Start Qty:	180.00		Cust Item ID:		
Required Date:	10/9/2009	Req'd Qty:	180.00		Customer:		
Reference:							
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:	Stop		

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Skub tube</u>	0.00	SAD	09-0-02	①				
	Memo								
Packaging									
Packaging									

140	QC21- Final Inspection - Work Order Release	0.00		09/10/05
	Memo	0.00		② 09-10-2

Picklist Print

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Tuesday, September 22, 2009 2:51:08 PM

Work Order ID: 52310



Parent Item: D2743RevB



Parent Item Name: Crossbolt Spacer

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 180.00

Required Qty: 180.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.625W.065		Purchased	No			100	f	110.6600	50.5326			

6061-T6 RD Tube .625 x .065W

Warehouse Loc Qty Loc Code

Location

Main Warehouse

110.66

110778
111944

~~SECRET~~ GO At 5109/09/23

DART AEROSPACE LTD	Work Order:	52310
Description: Cross Bolt Spacer	Part Number:	D2743
Inspection Dwg: D2743	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>C. S.</u>	Audited by:	<u>H. A.</u>	Prototype Approval:	N/A
Date:	<u>09/09/23</u>	Date:	<u>09/09/23</u>	Date:	N/A

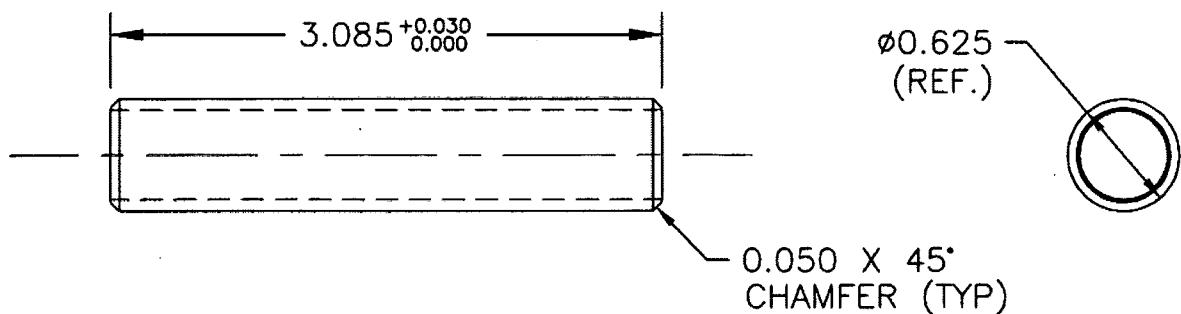
Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	
B	06.11.20	Tolerance $+-0.010 \times 45^\circ$ was $0.48 \times 45^\circ$	KJ/JLM	<i>[Signature]</i>

SHOP COPY
RETURN TO
ENGINEERING
UNLESS
DART
WITHOUT NOTICE
WORK ORDER
NO. 52310

1A COPY IS
MADE

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED	APPROVED	DRAWING NO. REV. B D2743 SHEET 1 OF 1
DATE		TITLE SCALE
98.12.08		CROSS BOLT SPACER 1:1
A	98.04.16	NEW ISSUE
B	98.12.08	3.085 WAS 3.060

RELEASED
98.12.16 DS



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED